

**Garant**

**for indexable inserts DD.. DDJNR 93°, right-hand, Shank / insert size:  
25/15mm**


**Order data**

Order number	250630 25/15
GTIN	4067263122197
Item class	21U

**Description**
**Version:**

Highly efficient cooling directly on the cutting edge and additional flank face cooling.

**Note:**

Coolant transfer via slot on the underside of the shank in conjunction with GARANT Master Eco holders No. 319006 – 319136 or No. 317900 for shank length < 125 mm. Optional connection possibility via hose connection (G 1/8 inch) No. 269207 and 269208.

**Technical description**

suitable indexable insert	DN.. 1506..
Insert size	15 mm
Clamp, screw, spring	259036 24
Series	Master Eco
Shank size	25 mm
ISO code toolholder	DDJNR/L 2525X15
Shim	259031 50
Overall length L	110 mm
Functional width L <sub>4</sub>	32 mm
Shim screw	259027 8

Head length $L_1$	40 mm
Standard	Works standard
Application type	right-hand
Through-coolant	yes
Setting angle $\kappa$	93 degrees
Application	External longitudinal turning
Application	External longitudinal turning
Type of product	Boring bar